



(19)

Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

EP 0 890 705 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
06.05.1999 Bulletin 1999/18

(51) Int Cl.⁶: **E21B 10/52, E21B 10/56**

(43) Date of publication A2:
13.01.1999 Bulletin 1999/02

(21) Application number: **98305480.0**

(22) Date of filing: **09.07.1998**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

(72) Inventors:
• **Overstreet, James L.**
Webster, Texas 77598 (US)
• **Scott, Danny E.**
Montgomery, Texas 77356 (US)

(30) Priority: **09.07.1997 US 890093**

(71) Applicant: **BAKER HUGHES INCORPORATED**
Houston, Texas 77027 (US)

(74) Representative: **Holmes, Matthew Peter et al**
MARKS & CLERK,
Sussex House,
83-85 Mosley Street
Manchester M2 3LG (GB)

(54) Drill bit with cutting elements having a nanocrystalline diamond cutting surface

(57) An earth boring bit is shown of the type used to drill subterranean formations. The bit body has an upper extent which is threaded for connection in a drill string extending to the earth's surface. A lower extent of the

bit body has a number of cutting elements mounted thereon which engage an earthen formation and cut the formation. At least selected ones of the cutting elements incorporate a nanocrystalline diamond material.

EP 0 890 705 A3



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 98 30 5480

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	US 5 304 342 A (HALL ET AL.) 19 April 1994 * column 14, line 45 - line 57 * * column 15, line 20 - line 35 * * column 16, line 9 - line 26 * * column 17, line 4 - line 9 * * column 18, line 7 - line 15 * * column 19, line 38 - line 55 * * column 21, line 7 - line 10 * * column 24, line 21 *	1-3, 11-19	E21B10/52 E21B10/56 C23C16/26
Y	---	4,6, 8-10,19	
X	GB 2 270 493 A (GENERAL ELECTRIC COMP.) 16 March 1994 * page 4, paragraph 1 * * page 6, line 27 - line 31 * * page 9, line 22 - line 31 *	1-3, 11-15,17	
X	EP 0 235 455 A (SMITH INTERNATIONAL INC.) 9 September 1987 * column 4, line 42 - column 5, line 35 * * column 6, line 20 - line 35 *	1-3, 11-18	TECHNICAL FIELDS SEARCHED (Int.Cl.6) E21B C23C
X	EP 0 219 959 A (SMITH INTERNATIONAL INC.) 29 April 1987 * column 6, line 4 - line 45 * * column 8, line 33 * * column 9, line 40 - line 43 * * column 13, line 14 - line 16 *	1,2, 11-18	
X	EP 0 698 447 A (DE BEERS INDUSTRIAL DIAMOND DIVISION LTD.) 28 February 1996 * column 2, line 46 - line 47 * * example 2 *	1,3,11	

	-/--		
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 16 March 1999	Examiner Rampelmann, K
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document</p> <p>T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons & : member of the same patent family, corresponding document</p>			

EPO FORM 1503 G3 82 (P04.001)



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 98 30 5480

DOCUMENTS CONSIDERED TO BE RELEVANT				
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)	
X	US 5 030 276 A (SUNG ET AL.) 9 July 1991 * column 8, line 11 - line 15 * * column 17, line 33 - line 45 * ---	1,11		
Y	EP 0 493 351 A (SANDVIK AB) 1 July 1992 * page 1, line 1 - line 3 * * page 1, line 19 - line 20 * * example 10 * ---	6,19		
Y	GB 2 268 768 A (BAKER HUGHES INC.) 19 January 1994 * page 8, line 19 - line 22 * ---	6,19		
Y	US 4 976 324 A (TIBBITTS) 11 December 1990 * claims 2,7 * ---	9,10		
Y	WO 93 05207 A (CHANG ET AL.) 18 March 1993 * page 8, paragraph 1 * * example 1 * ---	4		
A	---	5		
A	EP 0 671 482 A (GENERAL ELECTRIC COMP.) 13 September 1995 * page 1, line 53 - line 56 * ---	7		TECHNICAL FIELDS SEARCHED (Int.Cl.6)
A	EP 0 779 129 A (GENERAL ELECTRIC COMP.) 18 June 1997 * column 4, line 47 - line 57 * * column 5, line 56 - column 6, line 3 * * claim 1 * ---	19		
A	WO 93 23204 A (TEMPO TECHNOLOGY CORP.) 25 November 1993 * page 6, line 17 - line 19 * * examples 3,6 * ---	20,21		
		-/--		
The present search report has been drawn up for all claims				
Place of search THE HAGUE		Date of completion of the search 16 March 1999	Examiner Rampelmann, K	
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document				

EPO FORM 1503 03/82 (P04C01)



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 98 30 5480

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	EP 0 417 924 A (BOARD OF GOVERNORS OF WAYNE STATE UNIVERSITY) 20 March 1991 * column 1, line 10 - line 11 * * column 2, line 33 - line 50 * ---		
Y	EP 0 352 811 A (NORTON COMP.) 31 January 1990 * example 1 * * claim 2 * ---	8,19	
A	US 5 474 808 A (ASLAM) 12 December 1995 * column 6, line 44 - line 46 * * claims 3,4 * ---		
X	EP 0 715 930 A (DE BEERS INDUSTRIAL DIAMOND DIVISION) 12 June 1996 * column 3, line 39 - line 41 * * claim 2 * ---	1,11	
P,Y	HIRAI H ET AL: "TRANSPARENT NANOCRYSTALLINE DIAMOND CERAMICS FABRICATED FROM C60 FULLERENE BY SHOCK COMPRESSION" APPLIED PHYSICS LETTERS, vol. 71, no. 20, 17 November 1997, pages 3016-3018, XP000730252 * abstract * -----	4	TECHNICAL FIELDS SEARCHED (Int.Cl.6)
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 16 March 1999	Examiner Rampelmann, K
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

EP01/21M 1523 03 82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 98 30 5480

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

16-03-1999

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 5304342	A	19-04-1994	EP 0579376 A	19-01-1994
GB 2270493	A	16-03-1994	ZA 9306328 A	16-06-1994
EP 235455	A	09-09-1987	US 4694918 A	22-09-1987
			CA 1261317 A	26-09-1989
			DE 3683633 A	05-03-1992
			IE 59602 B	09-03-1994
			JP 2679782 B	19-11-1997
			JP 62284886 A	10-12-1987
			SG 72194 G	25-11-1994
EP 219959	A	29-04-1987	CA 1256096 A	20-06-1989
			DE 3685083 A	04-06-1992
			IE 57504 B	10-02-1993
			JP 62111093 A	22-05-1987
			SG 72094 G	25-11-1994
EP 698447	A	28-02-1996	CA 2156347 A	18-02-1996
			JP 8174427 A	09-07-1996
			US 5649984 A	22-07-1997
			ZA 9506408 A	11-03-1996
US 5030276	A	09-07-1991	US 5116568 A	26-05-1992
			CN 1034879 A,B	23-08-1989
			DE 3854388 D	05-10-1995
			DE 3854388 T	15-05-1996
			EP 0328583 A	23-08-1989
			WO 8809826 A	15-12-1988
			CN 1032509 A,B	26-04-1989
			DE 3751506 D	12-10-1995
			DE 3751506 T	22-02-1996
			EP 0264674 A	27-04-1988
			JP 63190132 A	05-08-1988
			US 4943488 A	24-07-1990
			ZA 8707288 A	07-04-1988
EP 493351	A	01-07-1992	JP 5239585 A	17-09-1993
			US 5585175 A	17-12-1996
			US 5723177 A	03-03-1998
GB 2268768	A	19-01-1994	US 5337844 A	16-08-1994
			BE 1010515 A	06-10-1998
US 4976324	A	11-12-1990	AU 624025 B	28-05-1992
			AU 6251690 A	28-03-1991

EPO FORM P459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 98 30 5480

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

16-03-1999

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 4976324 A		CA 2025933 A	23-03-1991
		EP 0419913 A	03-04-1991
WO 9305207 A	18-03-1993	NONE	
EP 671482 A	13-09-1995	CN 1112904 A	06-12-1995
		JP 7331441 A	19-12-1995
		SG 28469 A	01-04-1996
EP 779129 A	18-06-1997	US 5855996 A	05-01-1999
		JP 9254039 A	30-09-1997
WO 9323204 A	25-11-1993	NONE	
EP 417924 A	20-03-1991	US 5130111 A	14-07-1992
		CA 2023221 A	26-02-1991
		JP 3232796 A	16-10-1991
EP 352811 A	31-01-1990	US 5151107 A	29-09-1992
		US 5011514 A	30-04-1991
		CN 1040164 A	07-03-1990
		JP 2160429 A	20-06-1991
US 5474808 A	12-12-1995	NONE	
EP 715930 A	12-06-1996	CA 2164494 A	07-06-1996
		JP 8216030 A	27-08-1996
		US 5690706 A	25-11-1997
		ZA 9510267 A	12-06-1996

EPO FORM P0438

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82